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As road funding dries up, state agencies face dilemma: patch or redo?

I-94 buckles, highlights MnDOT's tough choices on how to fix roads.

By **Tim Harlow** Star Tribune July 4, 2017 — 10:00pm



Concrete Paving Association of Minnesota The old concrete bubbled up under a new layer of asphalt last month during repair work on Interstate 94 in Minneapolis.

The joints had been fixed and fresh asphalt laid over 40-year-old concrete on Interstate 94 between downtown Minneapolis and Brooklyn Center. But before traffic even started to roll over the new multimillion-dollar freeway, the pavement buckled in five places from the 90degree June heat, leading to higher costs and more delays.

The incident highlights a wrenching debate that is playing out among state officials trying to stretch limited transportation money to fix or replace as much roadway as possible. In Minnesota and in many other states, transportation funding has lagged as road conditions have deteriorated.

"We are undercapitalized," said Minnesota Department of Transportation Commissioner Charlie Zelle. He has said the state is in "patching mode" because of the funding shortfall.

In fact, Minnesota is facing a \$2.8 billion transportation shortfall over the next four years, according to TRIP, a national transportation research group. The Legislature this year authorized \$600 million in new funding for roads and bridges.

The national report said 44 percent of major metro-area roads are in poor or mediocre condition due to lack of funding. Roads in poor condition are projected to increase from 535 miles to 963 miles by 2020. The report also said MnDOT needs \$1.8 billion to \$2.5 billion to move forward with projects to reduce congestion and improve traffic safety.

In many cases, the debate comes down to this: an asphalt patch or a concrete overhaul. Zelle said he'd like to redo I-94 and other heavily traveled roads with concrete. But the decision to patch joints and cover concrete with asphalt is a matter of time and resources. The asphalt overlay on I-94 will last as long as redoing the work sooner than planned. In the a full concrete rehab, he said.

"If you close 94 [and do it] with concrete the whole way, that would be a two-year project," Zelle said. "We are keeping traffic open, and even though it is pretty disruptive, it is going to be done in a year. If faced with completing this in a year, getting the same life duration and we can do it with less traffic disruption, that is a pretty easy choice."

Asphalt as 'Band-Aid'

Matt Zeller, executive director of the Concrete Paving Association of Minnesota and a former MnDOT employee, has a problem with the state's "Band-Aid" approach to fixing its highways.

Instead of ripping out old concrete and laving new — a costly proposition, Zeller acknowledges, but one that would last another 30 to 40 years — the state routinely has covered up its aging concrete with asphalt, which is cheaper but likely to last only 12 to 15 years.

"The problem is they are not addressing the root cause of the concrete deteriorating," Zeller said. "The concrete below is starting to break down and it has very little support. When the blacktop is put over the top, there is nothing to hold the asphalt up. It is a very expensive Band-Aid fix."

Asphalt is a feasible and economical solution, even if it means going back and doing the work sooner than if new concrete were put down, said Adeel Lari, a research fellow at the University of Minnesota's Humphrey School of Public Affairs and a former senior manager at MnDOT.

"You can build with concrete to last a very long time, but it is very expensive," Lari said. "You have only so much money. It's like our personal budget. You can buy a new car, or fix the one you have and have it last another three years. Those are the kinds of decisions MnDOT is making."

To rebuild I-94, the agency would need \$1 billion, or the cost of a Vikings stadium, MnDOT's Zelle said.

He acknowledges that by opting for the patching and reconstruction in bits and spurts. motorists likely will experience construction some place on the metro area's I-94 corridor annually for the next 15 years. MnDOT resurfaces I-94 between the downtowns of St. Paul and Minneapolis about every seven

The Paving Association's Zeller points to other projects where MnDOT has taken the asphalt Band-Aid approach, only to be back 1990s, MnDOT applied asphalt over concrete on I-394 after neighbors complained about the whine created by the concrete pavement. The asphalt began to break apart a decade later. exposing chunks of concrete. MnDOT applied another thin layer of asphalt in the 2000s.

Two years ago, when I-394 was rife with potholes and divots, the agency stripped off the asphalt, dug out deteriorating joints, replaced them and shored up the concrete around them. The agency then smoothed out the surface using a process called diamond

MnDOT's Zelle called it "the best road in the state" and a freeway that won't need major attention for another 25 years.

Aside from building a new freeway from scratch, a better solution, the Paving Association's Zeller said, would have been for MnDOT to do a concrete overlay, meaning placing new concrete over the existing concrete. That would provide structural integrity for years to come, he said.

'This is not a perfect fix'

With the I-94 issues last month, MnDOT sent the contractor back to make fixes to the road it had just repaired.

MnDOT pavement engineer Tim Clyne said concrete bubbled up June 3 and June 4 in at least five locations between 26th Avenue N. and West Broadway — two on the westbound side and three on the eastbound side. Contractor PCi Roads had to grind out the distressed concrete below the surface that caused the problems and then patch the 9inch holes with asphalt, not concrete.

"That should hold up to the traffic load," Clyne said. "This is old concrete, and every summer it gets hot and joints lock up and pop." Road buckles occur most often at joints in concrete that are old and weak. Project manager Tim Nelson said that the asphalt made the pavement hotter and contributed to the blowups, but that once traffic returned, it helped to keep it cooler, lessening the chances of more buckles on the newly paved lanes.

As work proceeds on I-94, will the freeway continue to buckle?

"It's possible we will see more bumps in the road," Clyne said, at least until the final 2-inch layer of asphalt is applied later this summer. But he added: "The risk of this continuing should be significantly less. This is not a perfect fix. It won't last another 100 years. We are trying to keep an old road in good condition."